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Report Number R000637

Emission Testing Report
GridX Power Pty Ltd, Botany Plant

Document Information

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 Attention: Chris Smith
 Address: Qantas Jet Base
 BOTANY NSW
 Testing Laboratory: Ektimo (ETC) ABN 74 474 273 172

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NATA Accredited Laboratory
No. 14601

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1 LICENCE COMPARISON

EPA No.	Pollutant	Units	Licence limit	Detected values 1/05/2015	Detected values (corrected to 3% O ₂)
DP 1-Unit 1	Nitrogen Oxides	mg/m ³	250	110	180
	Volatile Organic Compounds (as n-propane)	mg/m ³	40	<0.017	<0.026
DP 2-Unit 2	Nitrogen Oxides	mg/m ³	250	140	220
	Volatile Organic Compounds (as n-propane)	mg/m ³	40	<0.017	<0.027

Note: All analytes highlighted in green are below the licence limit set by the NSW EPA as per licence 20246 (last amended on 24/9/2014).

2 EXECUTIVE SUMMARY

Ektimo was engaged by GridX Power Pty Ltd to perform emission testing to satisfy conditions within NSW Environment Protection licence 20246 in respect of the trigeneration facility located at Botany NSW. Monitoring was performed on Discharge Points 1 and 2 (DP1 and DP2) and for the following parameters:

Location	Test Date	Test Parameters*
DP1 – Unit 1	1 May 2015	Nitrogen oxides, oxygen, volatile organic compounds (VOC's) includes n-propane
DP2 – Unit 2	1 May 2015	Nitrogen oxides, oxygen, volatile organic compounds (VOC's) includes n-propane

* Flow rate, velocity, temperature and moisture were determined unless otherwise stated

Testing was conducted on DP1 and DP2 under 75% load conditions. Testing on both DP1 and DP2 was conducted with the Chilling Unit off.

The methodologies chosen by Ektimo are those recommended by the NSW Office of Environment and Heritage (as specified in the *Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales, January 2007*).

3 RESULTS

3.1 DP1 – Unit 1

Date	1/05/2015	Client	Grid X Power Pty Ltd	State	NSW
Report	R000637	Stack ID	DP1 - Unit 1		
Licence No.	20246	Location	Mascot		
Ektimo Staff	AD/SJW				
Process Conditions	Plant operating at 75% load (chilling unit off)				
Reason for testing:	Client requested testing to determine emissions to air				

Sampling Plane Details

Sampling plane dimensions (mm) & area	900	0.636
Sampling port size, number & depth	1" BSP (x2)	
Access & height of ports	Stairs	25 D
Duct orientation & shape	Vertical	Circular
Downstream disturbance	Exit	10 D
Upstream disturbance	Junction	2 D
No. traverses & points sampled	2	16
Traverse method & compliance	AS4323.1	Compliant but non-ideal



Comments

The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D
 Unless otherwise indicated, the methods cited in this report have been performed without deviation
 All results reported on a dry basis at NTP

Stack Parameters

Moisture content, %v/v	8.6
Gas molecular weight, g/g mole	27.6 (wet)
Gas density at NTP, kg/m ³	1.23 (wet)
% Oxygen correction & Factor	3 %
	28.5 (dry)
	1.27 (dry)
	1.57

Gas Flow Parameters

Temperature, °C	389
Velocity at sampling plane, m/s	17
Volumetric flow rate, discharge, m ³ /s	11
Volumetric flow rate (wet NTP), m ³ /s	4.4
Volumetric flow rate (dry NTP), m ³ /s	4
Mass flow rate (wet basis), kg/hour	20000
Velocity difference, %	<1

Gases	Sampling time	Average 99-108			Minimum 99-108			Maximum 99-108		
		Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/min	Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/min	Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/min
Nitrogen oxides (as NO ₂)		110	180	28	99	160	24	130	200	31
Oxygen		9.5			9.5			9.5		

Total VOC's as n-propane	Sampling time	Results 09-15-10-15		
		Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/min
Total		<0.017	<0.026	<0.004

VOC's (speciated)	Sampling time	Results 09-15-10-15		
		Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/min
Detection limit ⁽¹⁾		<0.017	<0.027	<0.0042

(1) Unless otherwise reported, the following target compounds were found to be below detection:

Ethanol, Isopropanol, Isobutanol, Butanol, 1-Methoxy-2-propanol, Cyclohexanol, 2-Butoxyethanol, Pentane, Hexane, Heptane, Octane, Nonane, Decane, Undecane, Dodecane, Tridecane, Tetradecane, Cyclohexane, 2-Methylhexane, 2,3-Dimethylpentane, 3-Methylhexane, Isooctane, Methylcyclohexane, alpha-Pinene, beta-Pinene, d-Limonene, 3-Carene, Acetone, Methyl ethyl ketone, Ethyl acetate, Isopropyl acetate, Propyl acetate, MIBK, 2-Hexanone, Butyl acetate, 1-Methoxy-2-propyl acetate, Cyclohexanone, Cellosolve acetate, 2-Butoxyethyl acetate, Ethyl diglycol acetate, Diacetone alcohol, Isophorone, Benzene, Toluene, Ethylbenzene, m-p-Xylene, Styrene, o-Xylene, Isopropylbenzene, Propylbenzene, 1,3,5-Trimethylbenzene, alpha-Methylstyrene, tert-Butylbenzene, 1,2,4-Trimethylbenzene, 1,2,3-Trimethylbenzene, m-Diethylbenzene, o-Diethylbenzene, p-Diethylbenzene, Dichloromethane, Chloroform, 1,1,1-Trichloroethane, 1,2-Dichloroethane, Carbon tetrachloride, 1,1-Dichloroethene, cis-1,2-Dichloroethene, trans-1,2-Dichloroethene, Trichloroethene, Tetrachloroethene, 1,1,2-Trichloroethane, 1,1,2,2-Tetrachloroethane, Chlorobenzene, Fluorobenzene

3.2 DP2 – Unit 2

Date	1/05/2015	Client	Grid X Power Pty Ltd	State	NSW
Report	R000637	Stack ID	DP2 - Unit 2		
Licence No.	20246	Location	Mascot		
Ektimo Staff	AD/SJW				
Process Conditions	Plant operating at 75% load (chilling unit off)				
Reason for testing:	Client requested testing to determine emissions to air				

Sampling Plane Details

Sampling plane dimensions (mm) & area	900	0.636
Sampling port size, number & depth	1" BSP (x2)	
Access & height of ports	Stairs	25
Duct orientation & shape	Vertical	Circular
Downstream disturbance	Exit	10 D
Upstream disturbance	Junction	2 D
No. traverses & points sampled	2	16
Traverse method & compliance	AS4323.1	Compliant but non-ideal



Comments

The sampling plane is too near to the upstream disturbance but is greater than or equal to 2D
 Unless otherwise indicated, the methods cited in this report have been performed without deviation
 All results reported on a dry basis at NTP

Stack Parameters

Moisture content, %v/v	8.5
Gas molecular weight, g/g mole	27.6 (wet) 28.5 (dry)
Gas density at NTP, kg/m ³	1.23 (wet) 1.27 (dry)
% Oxygen correction & Factor	3 % 1.61

Gas Flow Parameters

Temperature, °C	428
Velocity at sampling plane, m/s	17
Volumetric flow rate, discharge, m ³ /s	11
Volumetric flow rate (wet NTP), m ³ /s	4.2
Volumetric flow rate (dry NTP), m ³ /s	3.9
Mass flow rate (wet basis), kg/hour	19000
Velocity difference, %	<1

Gases	Sampling time	Average 1030-1129			Minimum 1030-1129			Maximum 1030-1129		
		Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/s	Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/s	Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/s
Nitrogen oxides (as NO ₂)		140	220	0.53	120	200	0.48	150	250	0.6
Oxygen		Concentration %	9.8		Concentration %	9.7		Concentration %	9.8	

Total VOC's as n-propane	Sampling time	Results 1025-1125		
		Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/s
Total		<0.017	<0.027	<0.000065

VOC's (speciated)	Sampling time	Results 1025-1125		
		Concentration mg/m ³	O2 corrected mg/m ³	Mass Rate g/s
Detection limit ⁽¹⁾		<0.018	<0.028	<0.000068

(1) Unless otherwise reported, the following target compounds were found to be below detection:

Ethanol, Isopropanol, Isobutanol, Butanol, 1-Methoxy-2-propanol, Cyclohexanol, 2-Butoxyethanol, Pentane, Hexane, Heptane, Octane, Nonane, Decane, Undecane, Dodecane, Tridecane, Tetradecane, Cyclohexane, 2-Methylhexane, 2,3-Dimethylpentane, 3-Methylhexane, Isooctane, Methylcyclohexane, alpha-Pinene, beta-Pinene, d-Limonene, 3-Carene, Acetone, Methyl ethyl ketone, Ethyl acetate, Isopropyl acetate, Propyl acetate, MIBK, 2-Hexanone, Butyl acetate, 1-Methoxy-2-propyl acetate, Cyclohexanone, Cellosolve acetate, 2-Butoxyethyl acetate, Ethyldiglycol acetate, Diacetone alcohol, Isophorone, Benzene, Toluene, Ethylbenzene, m-p-Xylene, Styrene, o-Xylene, Isopropylbenzene, Propylbenzene, 1,3,5-Trimethylbenzene, alpha-Methylstyrene, tert-Butylbenzene, 1,2,4-Trimethylbenzene, 1,2,3-Trimethylbenzene, m-Diethylbenzene, o-Diethylbenzene, p-Diethylbenzene, Dichloromethane, Chloroform, 1,1-Trichloroethane, 1,2-Dichloroethane, Carbon tetrachloride, 1,1-Dichloroethene, cis-1,2-Dichloroethene, trans-1,2-Dichloroethene, Trichloroethene, Tetrachloroethene, 1,1,2-Trichloroethane, 1,1,2,2-Tetrachloroethane, Chlorobenzene, Fluorobenzene

4 PLANT OPERATING CONDITIONS

Testing was conducted on DP1-Unit 1 and DP2-Unit 2 under 75% load with the chilling unit off.

5 TEST METHODS

All sampling and analysis was performed by Ektimo unless otherwise specified. Specific details of the methods are available upon request

Parameter	Test Method	Method Detection Limit	Uncertainty*	NATA Accredited	
				Sampling	Analysis
Sample plane criteria	NSW TM-1	NA	-	✓	NA
Velocity	NSW TM-2	2ms ⁻¹	7%	✓	NA
Temperature	NSW TM-2	0°C	2%	✓	NA
Flow rate	NSW TM-2	Location	8%	✓	NA
Nitrogen oxides (NO _x)	NSW TM-11	4mg/m ³	12%	✓	✓
Moisture content	NSW TM-22	0.4%	8%	✓	✓
Oxygen	NSW TM-25	0.1%	13%	✓	✓
Speciated volatile organic compounds	NSW TM-34	0.33mg/m ³	19%	✓	✓

* Uncertainty values cited in this table are calculated at the 95% confidence level (coverage factor = 2)

6 QUALITY ASSURANCE/ QUALITY CONTROL INFORMATION

Ektimo is accredited by the National Association of Testing Authorities (NATA) for the sampling and analysis of air pollutants from industrial sources. Unless otherwise stated test methods used are accredited with the National Association of Testing Authorities. For full details, search for Ektimo at NATA's website www.nata.asn.au.

Ektimo is accredited by NATA (National Association of Testing Authorities) to ISO/IEC 17025. – General Requirements for the Competence of Testing and Calibration Laboratories. ISO/IEC 17025 requires that a laboratory have a quality system similar to ISO 9002. More importantly it also requires that a laboratory have adequate equipment to perform the testing, as well as laboratory personnel with the competence to perform the testing. This quality assurance system is administered and maintained by the Compliance Manager.

NATA is a member of APLAC (Asia Pacific Laboratory Accreditation Co-operation) and of ILAC (International Laboratory Accreditation Co-operation). Through the mutual recognition arrangements with both of these organisations, NATA accreditation is recognised world –wide.

A formal Quality Control program is in place at Ektimo to monitor analyses performed in the laboratory and sampling conducted in the field. The program is designed to check where appropriate; the sampling reproducibility, analytical method, accuracy, precision and the performance of the analyst. The Laboratory Manager is responsible for the administration and maintenance of this program.

7 DEFINITIONS

The following symbols and abbreviations may be used in this test report:

NTP	Normal temperature and pressure. Gas volumes and concentrations are expressed on a dry basis at 0°C, at discharge oxygen concentration and an absolute pressure of 101.325 kPa, unless otherwise specified.
Disturbance	A flow obstruction or instability in the direction of the flow which may impede accurate flow determination. This includes centrifugal fans, axial fans, partially closed or closed dampers, louvres, bends, connections, junctions, direction changes or changes in pipe diameter.
VOC	Any chemical compound based on carbon with a vapour pressure of at least 0.010 kPa at 25°C or having a corresponding volatility under the particular conditions of use. These compounds may contain oxygen, nitrogen and other elements, but specifically excluded are carbon monoxide, carbon dioxide, carbonic acid, metallic carbides and carbonate salts.
TOC	The sum of all compounds of carbon which contain at least one carbon to carbon bond, plus methane and its derivatives.
OU	The number of odour units per unit of volume. The numerical value of the odour concentration is equal to the number of dilutions to arrive at the odour threshold (50% panel response).
PM _{2.5}	Atmospheric suspended particulate matter having an equivalent aerodynamic diameter of less than approximately 2.5 microns (µm).
PM ₁₀	Atmospheric suspended particulate matter having an equivalent aerodynamic diameter of less than approximately 10 microns (µm).
BSP	British standard pipe
NT	Not tested or results not required
NA	Not applicable
D ₅₀	'Cut size' of a cyclone defined as the particle diameter at which the cyclone achieves a 50% collection efficiency ie. half of the particles are retained by the cyclone and half are not and pass through it to the next stage. The D ₅₀ method simplifies the capture efficiency distribution by assuming that a given cyclone stage captures all of the particles with a diameter equal to or greater than the D ₅₀ of that cyclone and less than the D ₅₀ of the preceding cyclone.
D	Duct diameter or equivalent duct diameter for rectangular ducts
<	Less than
>	Greater than
≥	Greater than or equal to
~	Approximately
CEM	Continuous Emission Monitoring
CEMS	Continuous Emission Monitoring System
DER	WA Department of Environment & Regulation
DECC	Department of Environment & Climate Change (NSW)
EPA	Environment Protection Authority
FTIR	Fourier Transform Infra Red
NATA	National Association of Testing Authorities
RATA	Relative Accuracy Test Audit
AS	Australian Standard
USEPA	United States Environmental Protection Agency
Vic EPA	Victorian Environment Protection Authority
ISC	Intersociety committee, Methods of Air Sampling and Analysis
ISO	International Organisation for Standardisation
APHA	American public health association, Standard Methods for the Examination of Water and Waste Water
CARB	Californian Air Resources Board
TM	Test Method
OM	Other approved method
CTM	Conditional test method
VDI	Verein Deutscher Ingenieure (Association of German Engineers)
NIOSH	National Institute of Occupational Safety and Health
XRD	X-ray Diffractometry